

TALCOPRENE® 1520TL1ALP

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Polypropylene, homopolymer, 20% mineral filled, laser markable

Product information

Resin Identification	PP-T20	ISO 1043
Part Marking Code	>PP-T20<	ISO 11469

Rheological properties

Melt mass-flow rate	15 g/10min	ISO 1133
Melt mass-flow rate, Temperature	230 °C	
Melt mass-flow rate, Load	2.16 kg	

Typical mechanical properties

Tensile modulus	2600 MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	31 MPa	ISO 527-1/-2
Tensile strain at break, 50mm/min	10 %	ISO 527-1/-2
Flexural modulus	2400 MPa	ISO 178
Flexural strength	50 MPa	ISO 178
Charpy notched impact strength, 23°C	2.5 kJ/m ²	ISO 179/1eA
Izod notched impact strength, 23°C	2.7 kJ/m ²	ISO 180/1A
Poisson's ratio	0.38 ^[C]	
[C]: Calculated		

Thermal properties

Vicat softening temperature, 50°C/h 50N	100 °C	ISO 306
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Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	IEC 60695-11-10
Burning Behav. at thickness h	HB class	IEC 60695-11-10
Thickness tested	3.2 mm	IEC 60695-11-10
FMVSS Class	B	ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	25.7 mm/min	ISO 3795 (FMVSS 302)

Physical/Other properties

Density	1060 kg/m ³	ISO 1183
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Characteristics

Processing	Injection Moulding
Additives	Mineral Filler
Special characteristics	Laser Markable

Additional information

Processing Notes

Storage

This product should be stored in a covered facility and kept away from moisture and heat.

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